



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
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646.3001

Job Sheet 186708



8474

Part No: 646.3001

Job Qty: 5 pcs

Part Name: Lower Cable Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/20/18

Job Tracking No:

Due Date: 12/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation              | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |                     | Sign-off |
|-------|------------------------|-------|------------|----------|-----------|---------|-----------------------|---------------------|----------|
|       |                        |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time           |          |
| 110   | Packaging 1 - Pick Kit | 5 pcs | 12/21/18   |          | 0.00      | 0.00    | Packaging 1 - 1       |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 2       |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 3       | MAR 05 2019 2:00 PM |          |
|       |                        |       |            |          |           |         | Packaging 1 - 4       |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 5       |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 6       |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 7       |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 8       |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 9       |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 10      |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 11      |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 12      |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 13      |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 14      |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 15      |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 16      |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 17      |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 18      |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 19      |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 20      |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 21      |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 22      |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 23      |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 24      |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 25      |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 26      |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 27      |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 28      |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 29      |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 30      |                     |          |
|       |                        |       |            |          |           |         | Packaging 1 - 31      |                     |          |



Container No: S159178



Part: 646.3001

Job No: 186708

Serial No/Batch: S159178

Revision:

Inspector:

Exp Date:

Instructions:

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Date: 03/05/19

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|     |                             |       |          |           |                        |                      |
|-----|-----------------------------|-------|----------|-----------|------------------------|----------------------|
|     |                             |       |          |           | Packaging 1 - 32       |                      |
|     |                             |       |          |           | Packaging 1 - 33       |                      |
|     |                             |       |          |           | Packaging 1 - 34       |                      |
|     |                             |       |          |           | Packaging 1 - 35       |                      |
|     |                             |       |          |           | Packaging 1 - 36       |                      |
|     |                             |       |          |           |                        |                      |
| 120 | Small Fab - 2 - B4B         | 5 pcs | 12/21/18 | 0.00 5.49 | Small Fab - 1 - B4B    |                      |
|     |                             |       |          |           | Small Fab - 2 - B4B    |                      |
|     |                             |       |          |           | Small Fab - 3 - B4B    |                      |
|     |                             |       |          |           | Small Fab - 4 - B4B    | DAS                  |
|     |                             |       |          |           | Small Fab - 5 - B4B    | 36                   |
|     |                             |       |          |           | Small Fab - 6 - B4B    | 9-89                 |
|     |                             |       |          |           | Small Fab - 7 - B4B    |                      |
| 130 | QC 5                        | 5 pcs | 12/21/18 | 0.00 0.00 | QC 5 - 10              |                      |
|     |                             |       |          |           | QC 5 - 12              |                      |
|     |                             |       |          |           | QC 5 - 17              |                      |
|     |                             |       |          |           | QC 5 - 18              |                      |
|     |                             |       |          |           | QC 5 - 19              |                      |
|     |                             |       |          |           | QC 5 - 22              |                      |
|     |                             |       |          |           | QC 5 - 24              |                      |
|     |                             |       |          |           | QC 5 - 3               |                      |
|     |                             |       |          |           | QC 5 - 38              |                      |
|     |                             |       |          |           | QC 5 - 42              |                      |
|     |                             |       |          |           | QC 5 - 43              |                      |
|     |                             |       |          |           | QC 5 - 49              |                      |
|     |                             |       |          |           | QC 5 - 51              |                      |
|     |                             |       |          |           | QC 5 - 58              |                      |
|     |                             |       |          |           | QC 5 - 68              | DAS                  |
|     |                             |       |          |           | QC 5 - 9               | MAR 12 2019 40       |
|     |                             |       |          |           | QC 5 - 50              | 9-89                 |
|     |                             |       |          |           | QC 5 - 30              |                      |
| 140 | Packaging 3-1 - Stock - B4B | 5 pcs | 12/21/18 | 0.00 0.00 | Packaging 3 - 1 - B4B  |                      |
|     |                             |       |          |           | Packaging 3 - 2 - B4B  |                      |
|     |                             |       |          |           | Packaging 3 - 3 - B4B  |                      |
|     |                             |       |          |           | Packaging 3 - 4 - B4B  |                      |
|     |                             |       |          |           | Packaging 3 - 5 - B4B  |                      |
|     |                             |       |          |           | Packaging 3 - 6 - B4B  |                      |
|     |                             |       |          |           | Packaging 3 - 7 - B4B  |                      |
|     |                             |       |          |           | Packaging 3 - 8 - B4B  |                      |
|     |                             |       |          |           | Packaging 3 - 9 - B4B  |                      |
|     |                             |       |          |           | Packaging 3 - 10 - B4B |                      |
|     |                             |       |          |           | Packaging 3 - 11 - B4B |                      |
|     |                             |       |          |           | Packaging 3 - 12 - B4B |                      |
|     |                             |       |          |           | Packaging 3 - 13 - B4B |                      |
|     |                             |       |          |           | Packaging 3 - 14 - B4B |                      |
|     |                             |       |          |           | Packaging 3 - 15 - B4B |                      |
|     |                             |       |          |           | Packaging 3 - 16 - B4B |                      |
|     |                             |       |          |           | Packaging 3 - 17 - B4B |                      |
|     |                             |       |          |           | Packaging 3 - 18 - B4B |                      |
|     |                             |       |          |           | Packaging 3 - 19 - B4B |                      |
|     |                             |       |          |           | Packaging 3 - 20 - B4B |                      |
|     |                             |       |          |           | Packaging 3 - 21 - B4B |                      |
|     |                             |       |          |           | Packaging 3 - 22 - B4B |                      |
|     |                             |       |          |           | Packaging 3 - 23 - B4B |                      |
|     |                             |       |          |           | Packaging 3 - 24 - B4B |                      |
|     |                             |       |          |           | Packaging 3 - 25 - B4B |                      |
|     |                             |       |          |           | Packaging 3 - 26 - B4B |                      |
|     |                             |       |          |           | Packaging 3 - 27 - B4B | CLK023 8 MAR 13 2019 |
|     |                             |       |          |           | Packaging 3 - 28 - B4B |                      |
|     |                             |       |          |           | Packaging 3 - 29 - B4B |                      |



|     |            |       |          |                        |                 |
|-----|------------|-------|----------|------------------------|-----------------|
|     |            |       |          | Packaging 3 - 30 - B4B |                 |
|     |            |       |          | Packaging 3 - 31 - B4B |                 |
|     |            |       |          | Packaging 3 - 32 - B4B |                 |
|     |            |       |          | Packaging 3 - 33 - B4B |                 |
|     |            |       |          | Packaging 3 - 34 - B4B |                 |
|     |            |       |          | Packaging 3 - 35 - B4B |                 |
|     |            |       |          | Packaging 3 - 36 - B4B |                 |
| 150 | QC 21 - SA | 5 pcs | 12/21/18 | 0.00 0.00              | QC 21 - SA - 21 |
|     |            |       |          |                        | QC 21 - SA - 70 |

DAS  
70  
9-89

Part Op 110 - Pick Kit  
Descriptions: 120 - Small Fab

130 - QC5- Inspect part completeness to step on W/O - Assemble as per dwg and apply loctite 598 on all faying surfaces shown on dwg per note 7. A/R RTV LOCTITE 598: \_\_\_\_\_ exp. date: \_\_\_\_\_

140 - Identify as per dwg & Stock Location: \_\_\_\_\_

150 - QC21- Final Inspection - Work Order Release \*\*\*IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV\*\*\*

### Job BOM

| Part / Item   | Component Name | Quantity       | Operation                  | Container |
|---------------|----------------|----------------|----------------------------|-----------|
| 646.3010      | LH Half        | 5 pcs (1 ea)   | 110-Packaging 1 - Pick Kit | 5107528   |
| 646.3011      | RH Half        | 5 pcs (1 ea)   | 110-Packaging 1 - Pick Kit | 5107568   |
| 646.3012      | Lower Guide    | 5 Ea (1 ea)    | 110-Packaging 1 - Pick Kit | 5148181   |
| 646.3013      | Blade          | 5 Ea (1 ea)    | 110-Packaging 1 - Pick Kit | 5136654   |
| 646.3014      | Blade          | 5 pcs (1 ea)   | 110-Packaging 1 - Pick Kit | 5141668   |
| 646.3015      | Blade          | 5 pcs (1 ea)   | 110-Packaging 1 - Pick Kit | 5136629   |
| MS21042L08    | Nut            | 95 Ea (19 ea)  | 110-Packaging 1 - Pick Kit | 5138763   |
| MS27039-08-19 | Screw          | 95 Ea (19 ea)  | 110-Packaging 1 - Pick Kit | 5104337   |
| NAS1149FN832P | Washer         | 190 Ea (38 ea) | 110-Packaging 1 - Pick Kit | 5143716   |

### Job Allocations

| Operation                  | Component Part | Required | Inventory | Allocated |
|----------------------------|----------------|----------|-----------|-----------|
| 110-Packaging 1 - Pick Kit | 646.3010       | 5        | 15        | 0         |
|                            | 646.3011       | 5        | 31        | 0         |
|                            | 646.3012       | 5        | 28        | 0         |
|                            | 646.3013       | 5        | 40        | 0         |
|                            | 646.3014       | 5        | 43        | 0         |
|                            | 646.3015       | 5        | 59        | 0         |
|                            | MS21042L08     | 95       | 1,993     | 0         |
|                            | MS27039-08-19  | 95       | 1,270     | 0         |
|                            | NAS1149FN832P  | 190      | 2,476     | 0         |

### Part Specifications

Specifications could not be found.

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